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2011

Customer	Project name
Chropýňská strojírna a.s.	Adjustment of the project and software of two workplaces in the EHB conveyor at the Kvasiny plant
SAS Autosystemtechnik s.r.o.	Blocking of non-functioning sensors and steadying equipment via the control panel
Škoda Auto a.s.	Adjustment of the control system of the EHB conveyor in Vrchlabí – automatic suspension
Škoda Auto a.s.	Adjustment of workplace T29 of conveyor DZ002
Vodovody a kanalizace Mladá Boleslav, a.s.	Repair of the control system at the Bělá waste water treatment facility
Lipraco s.r.o.	Adjustment of the Pick-to-Light M13 project – interchange of scanner
Lipraco s.r.o.	Adjustments in the Fredenhagen conveyor control system in Vrchlabí – beacon for front-end – overlapping A5, A05
Chropýňská strojírna a.s.	Adjustment of the ML Kvasiny control system – automatic re-hanging of the vehicle body from the EHB thrust conveyor
A.P. spol. s r. o.	Control of the raising platform at the Škoda Auto a.s. plant Kvasiny
Chropýňská strojírna a.s.	Software and activation of the control system – extension of the EHB Superb conveyor – Kvasiny
Chropýňská strojírna a.s.	Adjustment of the controls in tact of EHB development for raising of production to 660 vehicles – Kvasiny
Bleichert Förderanlagen GmbH	Control system for engine cycling workplaces
FEMONT s. r. o.	Service work during uninstallation of production technology
Škoda Auto a.s.	Uninstallation of electrical installations of the scanner before development of aggregates in facility M1
Chropýňská strojírna a.s.	Control system for the aggregate conveyor – Kvasiny
Aktivít spol. s r. o.	Increasing of the capacity of the assembly line of the rear axis in Škoda Auto
Aktivít spol. s r. o.	Control of the temporary workplace for production of axles
DDSL	Modernisation of electrical connections and control of the GDM conveyor, Škoda Auto, facility M1
Škoda Auto a.s.	Adjustment of the function of the manipulator for PN tightening in tact 59 – facility M1
Škoda Auto a.s.	Adjustment of powering of hydraulic valves of tables for development of aggregates in facility M1
Škoda Auto a.s.	Visualisation of carriers for aggregate development – facility M1
Škoda Auto a.s.	Adjustment of tables 14, 16 and 17 for PLS – facility M1
Škoda Auto a.s.	Replacement of propulsions and frequency converters in conveyor EHM in facility M1
Škoda Auto a.s.	Monitoring of SK2 skids – facility M1
Škoda Auto a.s.	Replacement of drives on mountings of conveyor EHD in facility M1
Škoda Auto a.s.	Installation and operation of C4000 safety panel in the second area SK2
Škoda Auto a.s.	Adjustment of A1_H1 raiser at EHM – facility M1
Škoda Auto a.s.	Adjustment of the trolleys of conveyor EHD – facility M1
Škoda Auto a.s.	Replacement of GE Fanuc 90-70 control systems for GE IP RX3i – conveyors KB7 and KB8
Škoda Auto a.s.	Replacement of GE Fanuc 90-30 control systems for GE IP RX3i – conveyor SK2
Škoda Auto a.s.	Replacement of GE Fanuc 90-70 control systems for GE IP RX3i – conveyor PLS
Škoda Auto a.s.	Training of database applications and supplying of software for archiving
Škoda Auto a.s.	Adjustment of the format, size and placement of characters on tags on axle and muffler lines
Škoda Auto a.s.	Adjustment of control of tact 50 of conveyor EHB – assembly Kvasiny
SAS Autosystemtechnik s.r.o.	Adjustment of EHB control – stopping of mountings with a link from the PC exit inspection

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TRASK SOLUTIONS a.s.	Expansion of the functions of the Q-Andon system in the area of the door conveyor
DOPLA PAP	Offer of exchange of PLC for IC200UDR005 from CMS
ATX	Training for GE and AEG control systems
Škoda Auto a.s.	Adjustment of printing of tags on axle and muffler lines
ATX	PLC programmer's work and visualisation
Škoda Auto a.s.	Adjustment of the control system of the EHB conveyor in Vrchlábí – automatic unlocking of the mounting before suspension
Škoda Auto a.s.	Reconstruction of the conveyor control systems , assembly A0 – facility M1
Škoda Auto a.s.	System for control of Pick-to-Light unloading – Sequence Centre workplace – Vrchlábí
Škoda Auto a.s.	Servicing of the camera systems in facility M6
Škoda Auto a.s.	Assistance during launch of production of vehicle SK251
Škoda Auto a.s.	Replacement of safety relays and OP panels of filling equipment
Škoda Auto a.s.	Qualitative Andon – assembly at M13, Mladá Boleslav
Škoda Auto a.s.	Qualitative Andon – assembly at M1, Mladá Boleslav
Škoda Auto a.s.	Expansion of the Q-Andon Kvasiny system – line B6 and SUV extension
DZ Dražice-strojírna s.r.o.	Control system for the manipulator for pouring of enamel
Škoda Auto a.s.	Automatic transfer of date from the axle line to the record keeping PC
Lipraco s.r.o.	Adjustment of the EHD conveyor in area T209 and transfer 46 – facility M1
Trelleborg Automotive Czech Republic s.r.o.	Power supply for double-headed press
ŠKO-ENERGO, s.r.o.	Project documentation for reconstruction and modernisation of the control system and set of M&R technology of ÚV Bradlec
Montana s.r.o.	Control system for the station for pressing and screwing of differential in facility M6
Škoda Auto a.s.	Reconstruction of the EHD conveyor at ML of vehicle A0, M1
Lipraco s.r.o.	Adjustment of electrical installations for SKD – deployment of cables and controls – facility M13
Škoda Auto a.s.	System for control of unloading of Pick-to-Light – workplaces for tag attachment in facility M1
SAS Autosystemtechnik s.r.o.	Preventive maintenance of the EHC conveyor
Škoda Auto a.s.	Adjustment of control of the bed pressing station – checking of the type of stacked axles and assistance
ATN Hölzel GmbH	Creation of software and assistance during activation of a small-capacity workplace for axle production
Škoda Auto a.s.	System for control of unloading of Pick-to-Light – workplaces for tag attachment in facility M13
Škoda Auto a.s.	Control system for A-SUV (A7, B6) front axle line
Škoda Auto a.s.	Adjustment of the Q-Andon system for moving of technology – facility M3 Kvasiny
Bleichert Förderanlagen GmbH	Addition of the stopper for engine cycling workplaces
Atlas Copco s.r.o.	Adjustment of software for collection of data from tightening equipment at the Škoda Auto Kvasiny plant
Aktivit spol. s r. o.	Visualisation of the manipulator for the cockpit in facility M13
Škoda Auto a.s.	Replacement of propulsions and frequency converters in conveyor – raisers A15, Z16 – facility M1
Škoda Auto a.s.	Replacement of propulsions and frequency converters in conveyor EHM in facility M1 – transfers 40, 50 and 57
Škoda Auto a.s.	Replacement of FM for SKD C for lift HS1 in facility M13

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Customer	Project name
Škoda Auto a.s.	System for control of Pick-to-Light unloading – belt, holder and bundle – Vrchlabí
Chropyňská strojírna a.s.	Project and software for aggregate conveyor control system – Kvasiny
A.P. spol. s r.o.	Control system for needle bearing pressing equipment
Montana s.r.o.	Control of the automatic station on axle line B6
Montana s.r.o.	Relocation of ultrasound sensors to detect the presence of doors on the manipulator at EHB1, facility M13
Bleichert Förderanlagen GmbH	Supplying, installation and activation of panel MP277
INELSEV s. r. o.	Software work on PLC GE-IP and visualisation
ATN Hölzel GmbH	Software and activation – Project for increasing the capacity of the assembly line of the rear axis in Škoda Auto
Škoda Auto a.s.	Adjustments to the control of line ZN A5 and B6 – introduction of axles SK37x and A-SUV
Škoda Auto a.s.	Adjustments to the Q-Andon system at the Kvasiny facility
LJU Automatisierungstechnik GmbH	Replacement of resistance for units ST-796-2M in Škoda Kvasiny
Škoda Auto a.s.	Adjustment of the Q-Andon system – supplementing of buttons and LCD – facility M3 Kvasiny
MKDS BESY s.r.o.	Installation of camera powering in facility M1, Škoda Auto Mladá Boleslav
Škoda Auto a.s.	Interface between the cockpit manipulator and SKD conveyor – facility M13
Chropyňská strojírna a.s.	Adjustment of controls at T52 Kvasiny – automatic tightening of front axles
Škoda Auto a.s.	Repair of refurbishing station ML ZN A0
Škoda Auto a.s.	Optimisation of the selection of the block type on exit of the block cycling conveyor – facility M2
Škoda Auto a.s.	Movement of panel at the engine cycling workplace
ATN Hölzel GmbH	Review of electrical installation of the new control panel of ZN line at facility M1
Škoda Auto a.s.	Restoration of the ZN Roomster conveyor – electronics and controls
Škoda Auto a.s.	Reconstruction of the control of belt conveyor GF 135 in facility M13
TMS Transport- und Montagesysteme GmbH	Adjustment of the conveyor equipment at facility M13 – part 2
MKDS BESY s.r.o.	Installation of communication for the camera system at facility M1
LJU Automatisierungstechnik GmbH	Replacement of INI boards for ST-692 in VW Bratislava
Škoda Auto a.s.	Supplementing of the Pick-to-Light system – tag attachment workplace at facility M13 – communication with IS Škoda
Škoda Auto a.s.	Interface for the new front-end manipulator – facility M13
Škoda Auto a.s.	System for control of Pick-by-Point” unloading – Workplace for sequence of air conditioning in facility M1
Škoda Auto a.s.	Securing of the tightening station on the T59 EHM conveyor at facility M1
Škoda Auto a.s.	Control of spindles for torque tightening at T59 station on the EHM conveyor at facility M1
Škoda Auto a.s.	System for collection of data from machining devices at facility M2
Škoda Auto a.s.	Repair of the “Pick-to-Light” system – connection to the network
Škoda Auto a.s.	Network connections of the control room and manipulator for the cockpit at facility M13
Trelleborg Automotive Czech Republic s.r.o.	Installation of work table powering
Škoda Auto a.s.	Implementation of the program choice for rear axle (frame) tighteners (IP206 and 207 – aggregate development Kvasiny

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Customer	Project name
Škoda Auto a.s.	Repair of the Pick-to-Light system – workplaces S13, S36-38 – Vrchlabí plant – Supplementing of communication software with the Škoda IS and network connection
Škoda Auto a.s.	Supplementing of the system for collection of data from machining devices in facility M2 – Phase 2
Škoda Auto a.s.	Supplementing of the system for collection of data from machining devices in facility M2 – Phase 1
Škoda Auto a.s.	Addition of the data media reader at ZN B6 and adjustment of printing
Chropýňská strojírna a.s.	Adjustment of management of the station for automatic hanging of vehicle bodies – ML Kvasiny
SAS Autosystemtechnik s.r.o.	Adjustment of EHC trolleys in area 3HB1 – facility M1