

Realizované projekty\_EN.xls  
2010

Customer	Project name
Škoda Auto a.s.	Control of the lifting station for internal circuit SK2
Škoda Auto a.s.	Line PN A5 – tightening station safety circuit department
Škoda Auto a.s.	Speeding up of selected sections of the EHM conveyor in facility M1
Trelleborg Automotive Czech Republic s.r.o.	Activation of press number 5
Chropyňská strojírna a.s.	Assistance to the programmer during configuration of the EHB hitch sensor
Faurecia Exhaust Systems s.r.o.	Blocking of the machine cycle based on the calibration preparation (Poka Yoke)
Aktivít spol. s r. o.	Adjustment of software for the PLC of the portal stacker in facility M6
SAS Autosystemtechnik s.r.o.	Supplementing of trolley cut in the assembly line cockpit – facility M1
SAS Autosystemtechnik s.r.o.	Buttons of operational track for EHB hitch
Škoda Auto a.s.	Adjustment of muffler line control – variable pressing of springs
Škoda Auto a.s.	Adjustment of the SK2 control systém
Škoda Auto a.s.	Installation and activation of external display units for the internal circuit
Škoda Auto a.s.	Division of SK2 safety circuits
Škoda Auto a.s.	Uninstallation of the trolley lines and relocation of control units to SK2
Škoda Auto a.s.	Defragmentation and reorganisation of the EHM PLC system memory
SAS Autosystemtechnik s.r.o.	Adjustment of the trolleys on the EHB conveyor in facility M13
Lipraco s.r.o.	Flap for suction of combustibles in Kvasiny
Faurecia Exhaust Systems s.r.o.	Blocking of the tightness checking cycle based on a discrete signal (Poka Yoke)
Škoda Auto a.s.	Training of maintenance staff – Flender transmission engine
Škoda Auto a.s.	Adjustments on the EHB conveyor of doors in facility M1
MEDIA LIBEREC, s.r.o.	Programming of visualisation of error messages
Škoda Auto a.s.	Conversion of PLC software to Proficy ME and the programming environment
Družstvo cementářů, Zdětín	Repair of UPS and PC cleaning
Montana s.r.o.	Installation and activation of a sensor for detection of axle openings
Škoda Auto a.s.	System for control of Pick-to-Light unloading – facility M1
Ferrotherm	Adjustment of the software for control of the engine chain conveyor
Škoda Auto a.s.	Networking of the Bayer machine and archiving PC for control workplaces in facility M6
CAWACO, s.r.o.	Control of water test line ventilators – facility M1
Texla a.s.	Replacement of the analogue output module
Montana s.r.o.	Installation and activation of a reflexive sensor for detection of axle openings
Škoda Auto a.s.	Optimisation of the lift cycle at NSS5
SAS Autosystemtechnik s.r.o.	Back-up for QuickPanel
Škoda Auto a.s.	Supplementing of the tightener program in the automatic tightening station
SAS Autosystemtechnik s.r.o.	Replacement of Fieldcontrol components of VersaMaxIO
Škoda Auto a.s.	Control units for mountings for the EHB1 conveyor in M13

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Škoda Auto a.s.	Installation and configuration of the new conducting panel for PDE112
Škoda Auto a.s.	Configuration of camera control stations in facility M6
Škoda Auto a.s.	Supplementing of hardware and software for reconstruction of the muffler line for new tighteners
Škoda Auto a.s.	Adjustments to control systems at facility M1
Chropýňská strojírna a.s.	Adjustments to software on the EHB Superb conveyor – Kvasiny
Škoda Auto a.s.	Uninstallation of the station for stabiliser recording at facility M2
Škoda Auto a.s.	Installation and operation of C4000 safety panel in the second area SK2
Texla a.s.	Delivery and exchange of powering source
Škoda Auto a.s.	Replacement of drives on mountings of the EHM conveyor
Škoda Auto a.s.	Relocation of Q-Andon signalling elements
SAS Autosystemtechnik s.r.o.	Preventive maintenance of the EHC conveyor
Škoda Auto a.s.	Visualisation of the parts record system
Trelleborg Automotive Czech Republic s.r.o.	Completion of presses
Škoda Auto a.s.	Adjustment of the PNA5 line control system – assignment of A5 steel axle production
Škoda Auto a.s.	Adjustments in the Fredenhagen conveyor control system in Vrchlabí – run A5, A05
Škoda Auto a.s.	Repair of pressing station ML PQ24
Škoda Auto a.s.	Adjustment of control panel for water test in facility M1
Škoda Auto a.s.	Maintenance of the Andon RF system in facilities M1 and M13 – VII-XII.2010
Škoda Auto a.s.	Servicing of the camera systems in facility M6
Škoda Auto a.s.	Control of the workplace for assembly of PN A5 for Russia outside of the line
SAS Autosystemtechnik s.r.o.	Replacement of Fieldcontrol components of VersaMaxIO – control panels P1, A1, A2, LJU
Škoda Auto a.s.	Repair of the PNA5B6 automatic tightening station (Malý Schenck)
Škoda Auto a.s.	System for control of Pick-to-Light unloading – facility M13 (expedition centre)
Škoda Auto a.s.	System for control of Pick-to-Light unloading – ATC training centre
BESY, v.o.s.	Installation of powering for the camera system at facility M1
Škoda Auto a.s.	System for control of Pick-to-Light unloading – facility M13, workplace for ceiling accessories
Škoda Auto a.s.	Adjustments of PN and ZN line control – production for Vrchlabí
Škoda Auto a.s.	Displaying of faults of technological equipment on Q-Andon tables – Kvasiny
Škoda Auto a.s.	Replacement of drives on mountings of conveyor EHD in facility M1
Škoda Auto a.s.	Replacement of GE Fanuc 90-70 control systems for GE IP RX3i – conveyor PLS
Škoda Auto a.s.	Replacement of GE Fanuc 90-70 control systems for GE IP RX3i – conveyors KB7 and KB8
Škoda Auto a.s.	Repair of the control system for the EHB 132 conveyor – facility M13
Škoda Auto a.s.	Optimisation of the disconnection of the line due to running of the steel axle – reseparation of workplaces
Montana s.r.o.	Control system for the A7, B6, A-SUV front axle line
Škoda Auto a.s.	Replacement of GE Fanuc 90-30 control systems for GE IP RX3i – conveyor SK2

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Akuma a.s.	Maintenance of electronics and electrical installations of control systems
DDSL	Modernisation of electrical connections and control of the GDM conveyor, Škoda Auto, facility M1
Chropyňská strojírna a.s.	Adjustment of two workplaces at the EHB conveyor in the Kvasiny plant
DZ Dražice-strojírna s.r.o.	Adjustment of control of the enamelling manipulator
Škoda Auto a.s.	Adjustment of workplace T29 of conveyor DZ002
Skanska a.s.	Drawing of documentation for fire extinguishing equipment in the CAD E-Plan
A.P. spol. s r.o.	Adjustment of software and installation of sensors on the B6 wheel conveyor, Kvasiny
VaK MI. Boleslav a.s.	Repair of the control system at the Bělá waste water treatment facility
Škoda Auto a.s.	Adjustment of the trolleys of conveyor EHD – facility M1
Škoda Auto a.s.	Monitoring of SK2 skids – facility M1
Chropyňská strojírna a.s.	Adjustment of the ML Kvasiny control system – automatic re-hanging of the vehicle body from the EHB thrust conveyor
Škoda Auto a.s.	Replacement of propulsions and frequency converters in conveyor EHM in facility M1
JUSTR, s.r.o.	Control of the body maintainer on line B6-SUV – Kvasiny
Škoda Auto a.s.	Optimisation in aggregate development on the Superb line – Kvasiny
Škoda Auto a.s.	Adjustment of assignment of production on axle and muffler assembly lines – Roomster production in Vrchlabí
Trelleborg Automotive Czech Republic s.r.o.	Relocation of the Atom press control panel
Škoda Auto a.s.	Connection of fault reporting from the fridex filler to the Q-Andon system – Kvasiny plant
Škoda Auto a.s.	Reconstruction of the skid conveyor control system in facility M13
Škoda Auto a.s.	Replacement of the Panelware control panel for the press on line ZN A05
Škoda Auto a.s.	Replacement of the OIT terminal in NSS3
Aktivít spol. s r. o.	Control of the temporary workplace for production of axles
Škoda Auto a.s.	System for control of Pick-to-Light unloading – supermarket aggregates 2 – Kvasiny
SAS Autosystemtechnik s.r.o.	Blocking of non-functioning sensors and steadying equipment via the control panel
Škoda Auto a.s.	Adjustment of assignment of production on axle and muffler assembly lines
Škoda Auto a.s.	System for control of Pick-to-Light unloading – supermarket KIT III. and IV. section
Škoda Auto a.s.	Servicing of the camera systems at facility M6 for the year 2011
Montana s.r.o.	Control system for the station for differential assembly in facility M6
Akuma a.s.	Adjustment of the DAGA line control system
Škoda Auto a.s.	Adjustments on the skid conveyor control system in facility M13 – optimisation of corner station
Aktivít spol. s r. o.	Increasing of the capacity of the assembly line of the rear axis in Škoda Auto
Škoda Auto a.s.	PLC for the Pick-to-Light unloading control system – Vrchlabí
Škoda Auto a.s.	Installation and activation of the Pick-to-Light unloading control system – Vrchlabí
Škoda Auto a.s.	Double Take HP server
Bytový dům Palackého	Delivery of GE IP material
AZ Control	Part inspection