

Realizované projekty_EN.xls
2013

Customer	Project name
Lipraco s.r.o.	Securing of pedestals for roof attachment – facility M1
TMS Transport- und Montagesysteme GmbH	Interface for new and moved manipulators – facility M13
Škoda Auto a.s.	Adjustment of the control of the metal conveyor for the foil attachment line
TMS Transport- und Montagesysteme GmbH	Adjustment of the EHB3 turnout in the area between H6 and H8 at facility M13
TMS Transport- und Montagesysteme GmbH	Supplementing of SKD propulsion in the area of lifts H3 and H8
Škoda Auto a.s.	Optimisation of lift H1 on EHB door at facility M13
Škoda Auto a.s.	Optimisation of lifts H4 and H5 at EHB1 in facility M13
Škoda Auto a.s.	Supplementing of the system for control of unloading of Pick-to-Light – workplaces for tag attachment in facility M13
Škoda Auto a.s.	Supplementing of the system for control of unloading of Pick-to-Light – workplaces for tag attachment in facility M13
ATN Hölzel GmbH	Adjustment of control of the Škoda axle line – separation of the safety circuit
Škoda Auto a.s.	Planning tasks for electrical construction work
TMS Transport- und Montagesysteme GmbH	Optimisation of lifts H4 and H5 at EHB1 in facility M13
BAXTER BioScience s.r.o.	Replacement of a faulty electric transmission
STOTZ FREDENHAGEN s.r.o.	Installation of carriers for EHB in VW Bratislava
Škoda Auto a.s.	Expansion of the Quantitative Andon system in facilities M1 and M13
Škoda Auto a.s.	System for control of Pick-to-Light unloading – control sequence for line PN A B - facility M1
Škoda Auto a.s.	Adjustment of control of line ZN – change of V11JG8 – unification of moments for multi-element rear axles
Škoda Auto a.s.	Adjustment of control of line ZN – change of V11JG82 – unification of moments for multi-element rear axles
Škoda Auto a.s.	Signalling of propulsion type on line PN A0
Škoda Auto a.s.	Light signalling for Econor calling
TMS Transport- und Montagesysteme GmbH	Adjustment of EHB133 software – attachment of mounting for a synchronised ride depending on the line tact
Justř s.r.o.	Supplementing of the control system for the automatic station Triangl in Kvasiny
PROMUS KATOWICE	Reconstruction of transfer 54 and adjustment of the height profile for EHB in facility M1 – electric and control part
Justř s.r.o.	Adjustment of software for control of development in Kvasiny – direct communication involving refurbishing and the main station
STOTZ FREDENHAGEN s.r.o.	Assistance with activation of carriers for EHB in VW Bratislava
STOTZ FREDENHAGEN s.r.o.	Assistance with activation of EHB carriers in VW Bratislava
Lipraco s.r.o.	Adjustment of groove heights for preassembly of doors – electrical part
Škoda Auto a.s.	Controls for the adjusted pressing unit in facility M2
Škoda Auto a.s.	Uninstallation of electronics and control of the cockpit manipulator for A5 in facility M13 – uninstallation of the interface
Montana s.r.o.	Monitoring of exit of empty pallets from the shelf from a robot on the muffler line
Škoda Auto a.s.	Adjustment of software for entering rear axles on line B6/SUV
Škoda Auto a.s.	Supplementing of the system for control of Pick-to-Light unloading – Supermarket KIT1 in facility M1
Škoda Auto a.s.	Supplementing of the system for control of Pick-to-Light unloading – Supermarket KIT2 in facility M1
Škoda Auto a.s.	Uninstallation of the interface (electronic and control) of the front-end manipulator in facility M13
Škoda Auto a.s.	Supplementing of the system for control of Pick-to-Light unloading – Workplace for insertion of spring pads at facility M13

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Škoda Auto a.s.	Adjustment of the control for PN and ZN lines – implementation of axle assembly in Nizhniy Novgorod
Škoda Auto a.s.	Adjustment of the induction groove in chassis construction (A05 Kvasiny)
Škoda Auto a.s.	Replacement of operating and emergency stop buttons and signalling on SKD conveyor
Škoda Auto a.s.	Adjustment of controls for development in Kvasiny
Škoda Auto a.s.	Uninstallation of the Pick-to-Light system – Workplaces S13, S36-38 in Vrchlabí
Lipraco s.r.o.	Replacement of the aggregate assembly line control system at facility M13 – electric and control part
Škoda Auto a.s.	Integration of new tighteners in the control system of line ZN ATN
Lipraco s.r.o.	Adjustment of the height of the EHD conveyor in area SK1 – facility M1
Škoda Auto a.s.	Servicing of the camera systems in facility M6
Chropyňská strojírna a.s.	Supplementing of visualisation for EHB conveyors at welding facility M14
Škoda Auto a.s.	Repair of LJU control units
PROMUS KATOWICE	Station for insertion of distance pads in facility M1 – electric part
Škoda Auto a.s.	Visualisation in workplace for masking at the Yeti line
Škoda Auto a.s.	Integration of the system for control of Pick-to-Light unloading – Workplace for insertion of spring pads – facility M1
Chropyňská strojírna a.s.	Additional electrical installation work on control panels for frame reserves in facility M1
Ice industrial services a.s.	Uninstallation and assembly of EHB1 units at facility M13
Chropyňská strojírna a.s.	Additional electrical installation work on frame reserves in facility M1
Lipraco s.r.o.	Work on control systems
Škoda Auto a.s.	Relocation of electrical installation of stamp machines 1 and 2 on conveyor SK1 – facility M1
Škoda Auto a.s.	Pick-to-Light assembly – S30
Chropyňská strojírna a.s.	Creation of software and activation for expansion of B-Column EHB conveyors at welding facility M14
Trelleborg Automotive Czech Republic s.r.o.	Activation of the single-head Ossberg HS 3532 press
SAS Autosystemtechnik s.r.o.	Uninstallation of EHC conveyor links for production line
Škoda Auto a.s.	PC upgrade in control systems in facilities M1 and M13
Škoda Auto a.s.	Controls for automatic deletion of the foil attachment line metal conveyor in M13
Coal Mill a.s.	Cimplicity HMI viewer upgrade
Lipraco s.r.o.	Replacement of the control system for the aggregate assembly line in facility M13 – project, software and restoration
Lipraco s.r.o.	Replacement of the control system for the aggregate assembly line in facility M13 – delivery of control hardware
Škoda Auto a.s.	Uninstallation of electronics and controls for Kombi 1 filler in facility M13
Carbody Czech Republic s.r.o.	Repair of electrical installations in the Atom Hawkes S 735 CN machine
Škoda Auto a.s.	Addition of SW functions on lines ZN1
Lipraco s.r.o.	Adjustment of the height of the EHD conveyor in area SK1 – facility M1
Škoda Auto a.s.	Replacement of frequency converters on conveyor SK2, ECOS and filling equipment in facility M1
Škoda Auto a.s.	Integration of the signalling system into the workplace for insertion of spring pads – facility M1
Škoda Auto a.s.	Replacement of the source on the ATN axle line

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Škoda Auto a.s.	Visualisation of PNAB control sequence
LJU Automatisierungstechnik GmbH	Warranty repairs for control units at the VW Bratislava plant (SK)
Montana s.r.o.	Control for the added pressing preparation on the PNA line in facility M2
Škoda Auto a.s.	Disconnection and connection of the Pick-to-Light system in facility M13 – S30 – ceiling kit
TMS Transport- und Montagesysteme GmbH	Control of the body on lift H3 in facility M13
Škoda Auto a.s.	Reconstruction of powering of the ground conveyor for aggregate preassembly in facility M1
Škoda Auto a.s.	Records of axles in SQS
Škoda Auto a.s.	Replacement of cables for camera systems in facility M6
TMS Transport- und Montagesysteme GmbH	Uninstallation and assembly of EHB3 units in the area at H6 in facility M13
Lipraco s.r.o.	Supplementing of the control system for the aggregate assembly line in facility M13
Chropyňská strojírna a.s.	Adjustment of electronics and controls – extension of the aggregate assembly line in facility M3 – Kvasiny
Škoda Auto a.s.	Adjustment of signalling in construction at facility M13
Chropyňská strojírna a.s.	New carriers for chassis preassembly and construction in Kvasiny
Škoda Auto a.s.	Testing set for the PILZ PSSu system
TMS Transport- und Montagesysteme GmbH	Technical support for restoration of the line after an accident
Chropyňská strojírna a.s.	Creation of software and activation for expansion of B-Column EHB conveyors at welding facility M14
Chropyňská strojírna a.s.	Creation of software and activation for expansion of B and C column EHB sideways conveyors at welding facility M14
Škoda Auto a.s.	Relocation of the control panel BP01 of conveyor EHB 132 for doors at facility M13
Chropyňská strojírna a.s.	Supplementing of the emergency strategy involving frame reserve lifts at facility M1
Škoda Auto a.s.	Adjustment of software for keeping records of dispatched axles and mufflers
TMS Transport- und Montagesysteme GmbH	und Montagesysteme GmbH – Acceleration of the cycle of skid run under lift H3 in facility M13
Škoda Auto a.s.	Adjustment of the Q-Andon system at facility M13 – movement of ORK8
Lipraco s.r.o.	Adjustment of the zone of the EHD conveyor in area SK1 in facility M1
Škoda Auto a.s.	Adjustment of the program for control of EC tighteners for PNAB
Chropyňská strojírna a.s.	Extension of roller tracks in Kvasiny
Chropyňská strojírna a.s.	Adjustment of software and the area of re-hanging from EHB on the assembly line in Kvasiny
Škoda Auto a.s.	Adjustments of EHM conveyor and monitoring of locks and frames of mounting
Atlas Copco Tools, s r.o.	PC Upgrade at facility M13
TMS Transport- und Montagesysteme GmbH	Adjustment of SKD conveyor control in facility M13 – emptying of positions before the raiser in areas A30 and B60
Škoda Auto a.s.	Adjustment of aggregate preassembly in facility M1
Škoda Auto a.s.	Adjustment of the Q-Andon system in facility M13 – displaying of production information
Škoda Auto a.s.	Repairs of electrical installations for powering in the aggregate preassembly circuit in facility M1
Škoda Auto a.s.	Repair of electrical installation and control of the dispatch counter at facility M1
Škoda Auto a.s.	Running of new motorisations for vehicle SK 26x
Justř s.r.o.	Controls for the automatic station for front axle tightening in facility M1

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Škoda Auto a.s.	Supplementing of the stopping position of the aggregate preassembly carrier for the oil filler in facility M1
Chropyňská strojírna a.s.	Control system for pallet reserve – Škoda Kvasiny
Škoda Auto a.s.	Adjustment of control of the line for insertion of distance pads in facility M1
TMS Transport- und Montagesysteme GmbH	Signalling from EPS to the SKD control system in facility M13
Škoda Auto a.s.	Adjustment of the software of control units ST-793-2M in facility M13
Škoda Auto a.s.	Expansion of the Q-Andon system in facility M13
A.P. spol. s r.o.	Control of the raising platform at the Kvasiny plant
Škoda Auto a.s.	Adjustment of the software for detection of wrong data settings for the M1 control room – axles
Škoda Auto a.s.	Repair of powering of the ground conveyor for aggregate preassembly in facility M1
Škoda Auto a.s.	Servicing of the camera systems at facility M6 for the year 2011
Škoda Auto a.s.	Adjustment of control of the line for insertion of distance pads in facility M1
Škoda Auto a.s.	Adjustments to BDE system software
PROMUS KATOWICE	Adjustment of control of the line for insertion of distance pads in facility M1
Škoda Auto a.s.	Hanging light ramp for the expedition workplaces in facility M1
Škoda Auto a.s.	Adjustments of electrical parts and controls at the cylinders and alignment workplace at facility M13
TMS Transport- und Montagesysteme GmbH	Adjustment of EHB conveyor controls at facility M13 – entry to enclosures A10, B40 and C16
TMS Transport- und Montagesysteme GmbH	Safety links between EHB133C-A13, H8 and SKD-C
Škoda Auto a.s.	Replacement of EHB conveyor units in bridge D13, areas A5 and A6
Chropyňská strojírna a.s.	Illumination below the frame stacker platform for preassembly of B6 SUV aggregates at facility M3 Kvasiny
Atlas Copco Tools s.r.o.	Adjustment of visualisation of the refurbishing workplace for building at facility M13
Chropyňská strojírna a.s.	New carriers for chassis preassembly and construction in Kvasiny
Škoda Auto a.s.	Movement of the Pick-to-Light system – facility M13, ceiling accessories workplace
Škoda Auto a.s.	Relocation of the Pick-to-Light S30 system from facility M13 to the training centre
Škoda Auto a.s.	Addition of visualisation of the camera system on TJ line